

# L6474 - easySPIN

Easy, Flexible & Innovative Microstepping

www.st.com/easyspin



## .... WHAT's the MERIT against Competition?



- Advanced control with current adaptive decay (ST patented)
  - 1. PERFORMANCE: smooth microstepping for a silent and soft motion
  - 2. FLEXIBILITY: easy design of "current" control independent on the motor
  - 3. COST: fully integrated solution w/o need of external shunt resistors
- > SPI Interface for Diagnostic and Configuration
  - 1. PERFORMANCE: digital diagnostic
  - 2. FLEXIBILITY: easy configurability w/o hardware modifications
  - COST: no need of passive components to set thresholds, timings, etc.
- Powerful DMOS power stage (0.28ohm RDSon)
  - 1. PERFORMANCE: low dissipation
  - 2. FLEXIBILITY: versatile for a large range of motors
  - 3. COST: compact boards
- Full set of Integrated Protections (OCD, UVLO, THERMAL)
  - 1. RELIABILITY: short to GND, VCC and load internally protected
  - 2. FLEXIBILITY: easy thresholds configurability thanks to SPI
  - 3. SMALL BOM: no need of ext.components (thermal sens, shunt, comp..)

## ST: the Brand for Motor Control easySPIN Target Applications



- Factory Automation
  - Pick & Place
  - Servo, Robotics, POS
- ATM systems
- Vending machine
- Sewing machine
- **Printers** 
  - Laser Printers
  - Thermal Printers
  - Professional Printers

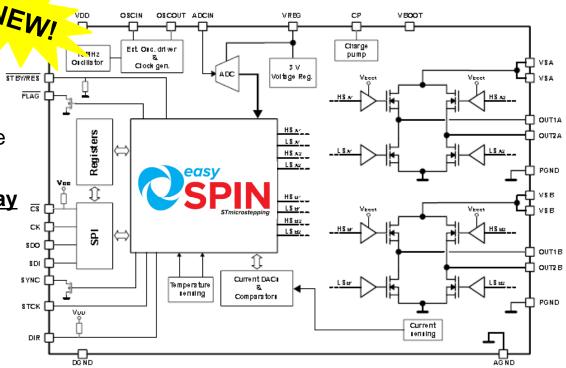
- Medical
  - Diagnostic Equipments
  - Pumps,...
- **Automotive**
- Label Printers
  Ticketing

  Stage Lighting
  - Casino Machine, Gaming
  - Security Camera
  - Digital Still Camera
  - Robotics
  - Satellite and Antennas

#### Flexible innovative microstepping motor driver



- Operating voltage: 8 45V
- 7.0 A output peak current (3.0 Å r.m.s.)
- 0.28ohm RDSon power MOSFETs
- Programmable power MOS slew-rate
- Up to 1/16 microstepping
- Current control with adaptive decay
- SPI interface
- Low quiescent and standby currents
- Integrated 5bit ADC
- Non dissipative current sensing
- Full set of Protection
  - Programmable non dissipative over current (on all power MOS)
  - Two levels over temperature protection
  - UVLO

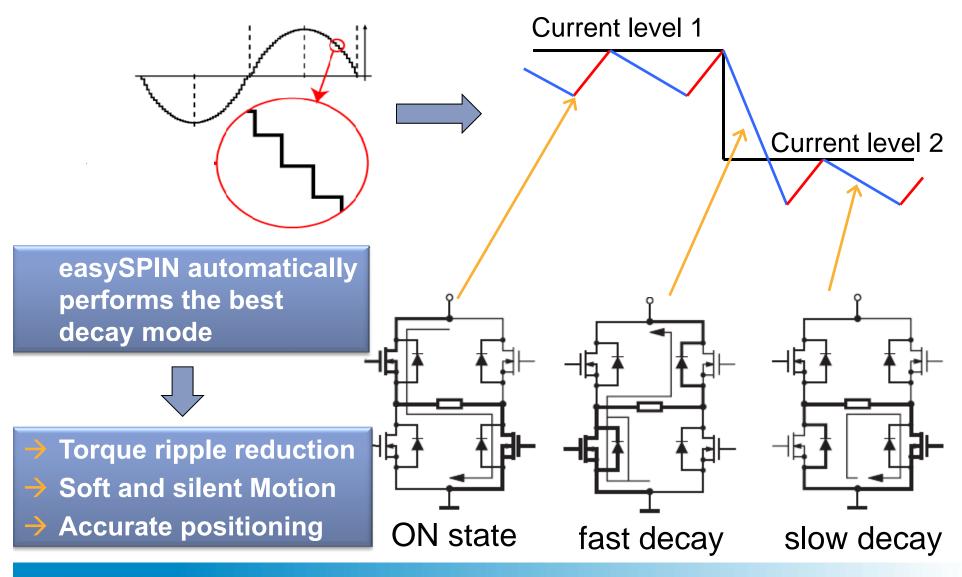




L6474H

## - Adaptive decay control

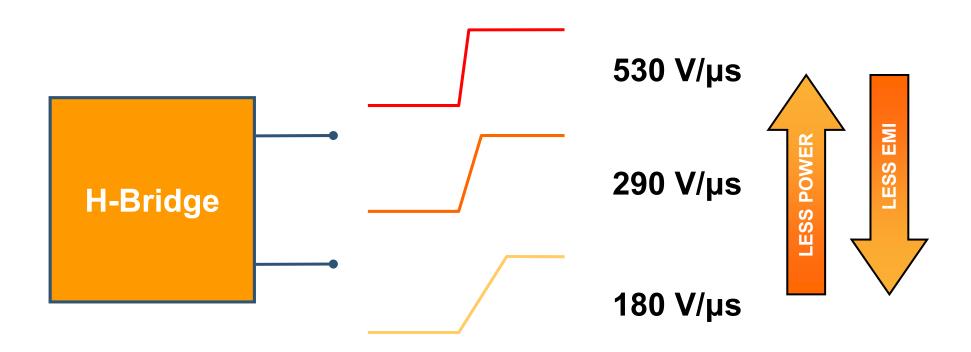




## - Programmable outputs slew-rate



Three output slew-rate values can be selected via SPI in order to fit the application EMI / Power dissipation tradeoff.

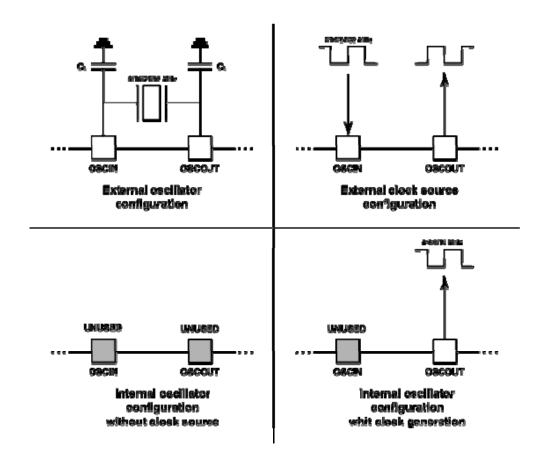


#### - Internal clock and oscillator management



#### Four clock configurations available:

- ✓ Internal clock oscillator
- ✓ Internal clock oscillator with external clock generation (2, 4, 8 or 16 MHz)
- ✓ External clock source (8, 16, 24, or 32MHz)
- ✓ External xtal/resonator (8, 16, 24, or 32MHz)



#### - Integrated 3V regulator

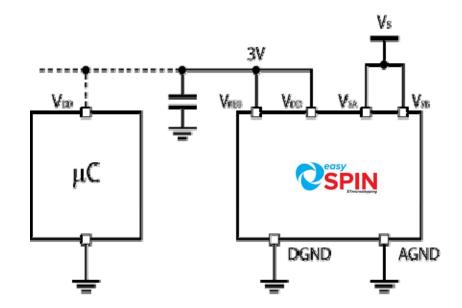


Device logic supply management is also flexible!

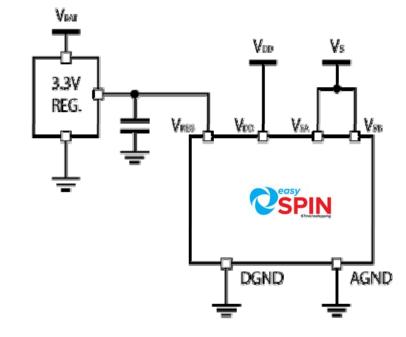
- 1. Supply IC logic through the internal 3V regulator
- 2. Supply IC logic using an external 3V3 supply

3. Supply external components (e.g. a µC) through the internal

voltage regulator



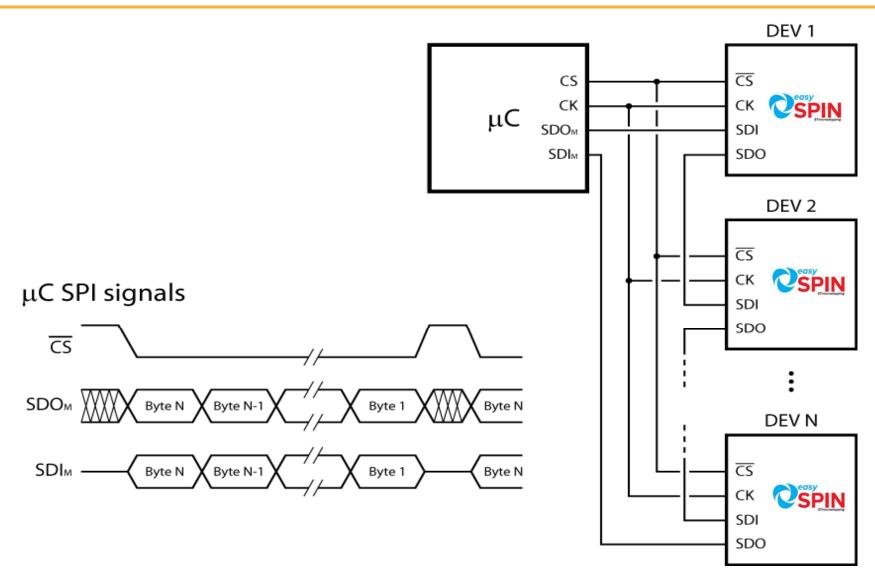
Logig supplied by INTERNAL voltage regulator



Logig supplied by EXTERNAL voltage regulator

## - Daisy chain compatiblity





### - FLAG PIN: programmable alarm



- FLAG pin can be configured to report following events:
  - Power-up or standby/reset exit
  - Overcurrent detection
  - Thermal warning
  - Thermal shutdown
  - UVLO
  - Switch turn-on event
  - Wrong command
  - Non performable command

## - Register map



| Address<br>[Hex] | Register name | Register Abs. position    | register | Reset<br>Hex | Reset<br>Value | Remarks(1) |
|------------------|---------------|---------------------------|----------|--------------|----------------|------------|
| h01              | ABS_POS       | Current Position          | 22       | 000000       | 0              | R, WR      |
| h02              | EL_POS        | Electrical P              | 4 1      | 141 /        | ( ( )          | R, WH      |
| h03              | MARK          | Mark Position b           | R, WR    |              |                |            |
| h04 - 08         | RESERVED      | Reserved address A        |          |              |                |            |
| h09              | TVAL          | Reference current         | 7        | 29           | 1.3125A        | R, WR      |
| h0A-0D           | RESERVED      | Reserved address          |          |              |                |            |
| h0E              | T_FAST        | Fast decay/fall step time | 8        | 19           | 1μs / 5μs      | R, WH      |
| h0F              | TON_MIN       | Minimum ON time           | 7        | 29           | 20.5µs         | R, WH      |
| h10              | TOFF_MIN      | Minimum OFF time          | 7        | 29           | 20.5µs         | R, WH      |
| h11              | RESERVED      | Reserved address          | 8        |              |                |            |
| h12              | ADC_OUT       | ADC output                | 8        | 29           |                | R          |
| h13              | OCD_TH        | OCD threshold             | 4        | 8            | 3.38A          | R,WR       |
| h14-15           | RESERVED      | Reserved address          | Over C   |              |                |            |

## - Register map



| Address<br>[Hex] | Register name | Register function      | Len.<br>[bit]         | Reset<br>Hex | Reset<br>Value   | Remarks(1) |
|------------------|---------------|------------------------|-----------------------|--------------|--|------------|
| h16              | STEP_MODE     | Step mode              | 8                     | 7            | 16 µs  | R, WH      |
| h17              | ALARM_EN      | Alarms enables         | 8                     | FF           | All alarms enabled   | R, WR      |
| h18              | CONFIG        |                        | figuration ar<br>atus | 1d 2E88      | Internal oscillator, 2MHz OSCOUT clock, supply voltage compensation disabled, overcurrent shutdown enabled, slew rate = 290V/µs,TSW = 40µs | R, WH      |
|                  |               | g                      |                       |              |  |            |
| h19              | STATUS        | Deceleration Final Slo | pe 16                 | xxxx         | High impedance state,<br>UVLO/Reset flag set   | R          |
| h1A-1B           | RESERVED      |                        |                       |              |  |            |

(1) R:Readable, WH: Writable only when outputs are in high impedance, WR: always writable

## easySPIN - L6474 High Performance solution with a SMALL BOM!



