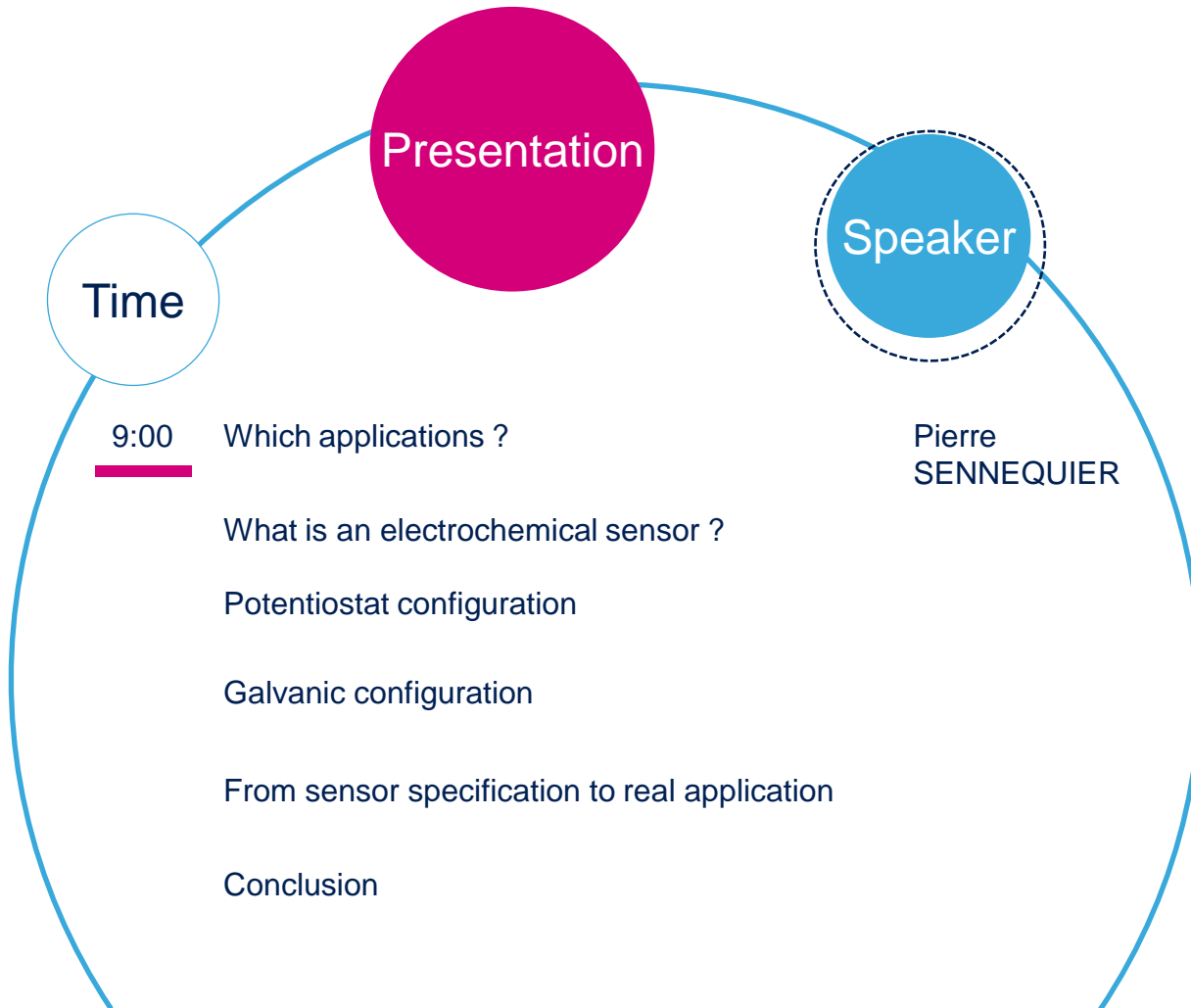
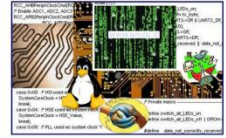


Signal conditioning for electrochemical sensors

Pierre SENNEQUIER / AAS





- Gas sensing

- Toxic : CO, H₂S, NO₂,...
- Oxygen (20.9% in air) → risk of suffocation or explosion
- Refineries, Mining, Semiconductor, Fire fighters, Road construction, ...
- Home (CO new regulations)

- Medical

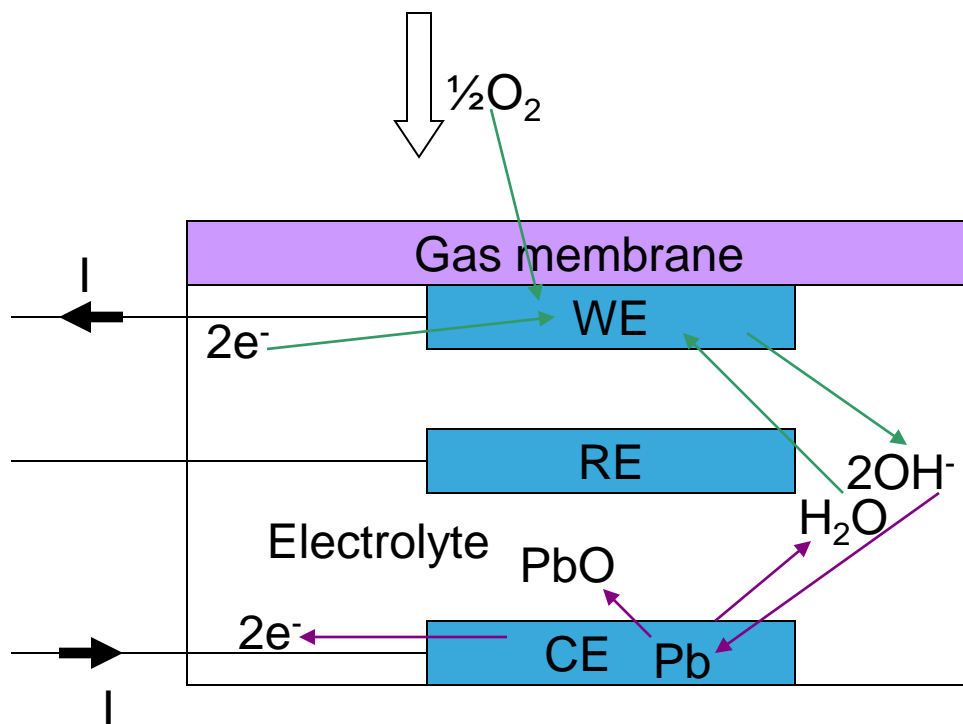
- Glucometer



What is an electrochemical sensor

- Different technologies of sensors

- Electrochemical (amperometric) : Low consumption and linear output
- Other types of technologies : Metal Oxide Semiconductor, Non Dispersive Infra Red



Oxygen sensor

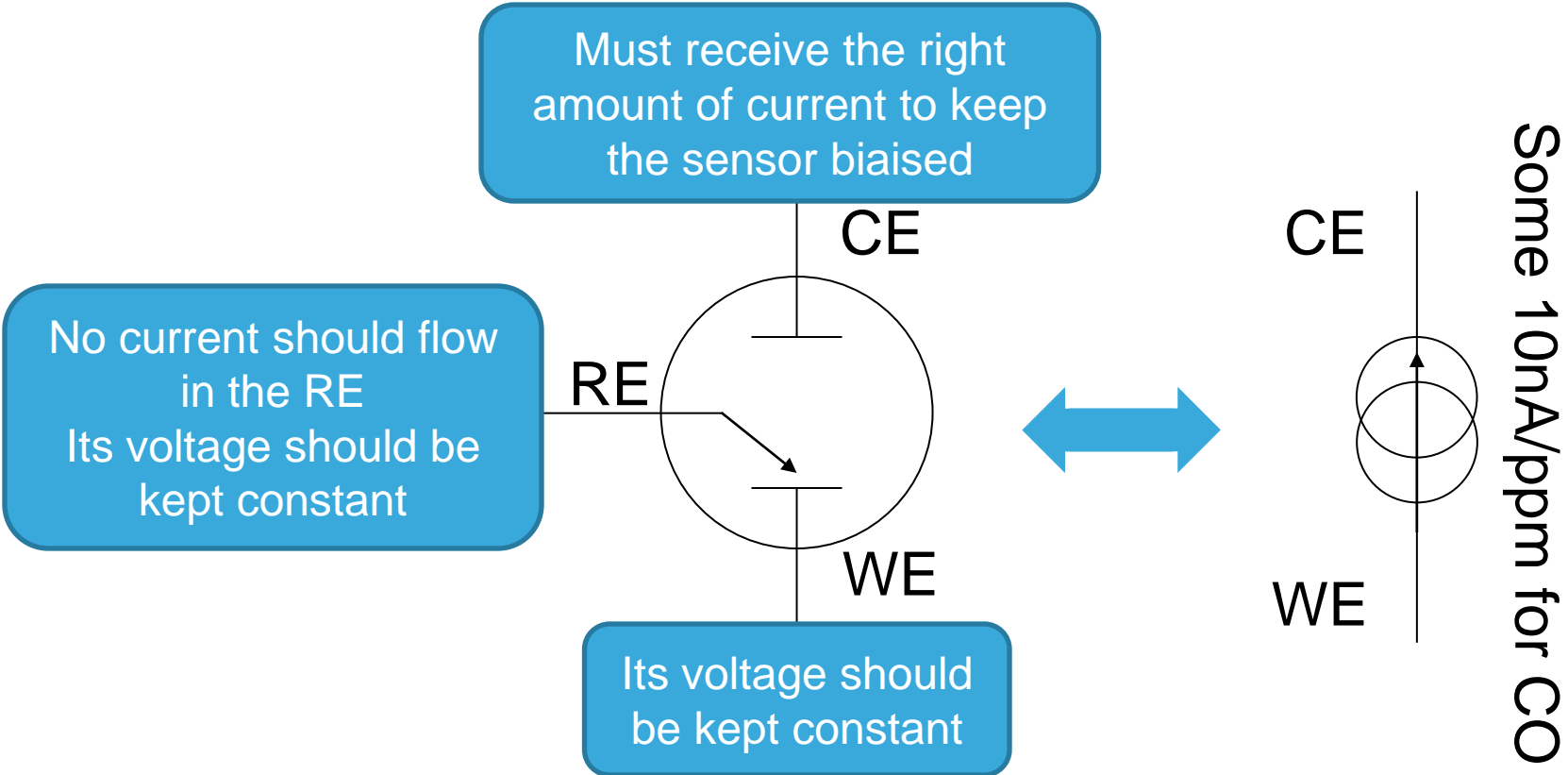
Oxidation on Working Electrode (WE)
 $\text{CO} + \text{H}_2\text{O} \rightarrow \text{CO}_2 + 2\text{H}^+ + 2\text{e}^-$

Reduction on Counter Electrode (CE)
 $\frac{1}{2}\text{O}_2 + 2\text{H}^+ + 2\text{e}^- \rightarrow \text{H}_2\text{O}$

Reference Electrode (RE)



Interfacing a 3 electrodes sensor



When using an electrochemical sensor one must :

- Bias the sensor
- Convert the current into voltage (to drive the ADC)

Sensor Characteristics

- Polarity

- For sensors such as CO, H₂S, SO₂, NO the current enters into the working electrode (oxidation)
- For O₂ NO₂, Cl₂ the current gets out of the working electrode (reduction)

- Bias

- Most of the sensors including CO need to be biased with the same voltage on the working and reference electrodes
- Some may require a positive or negative bias (NO, O₂)

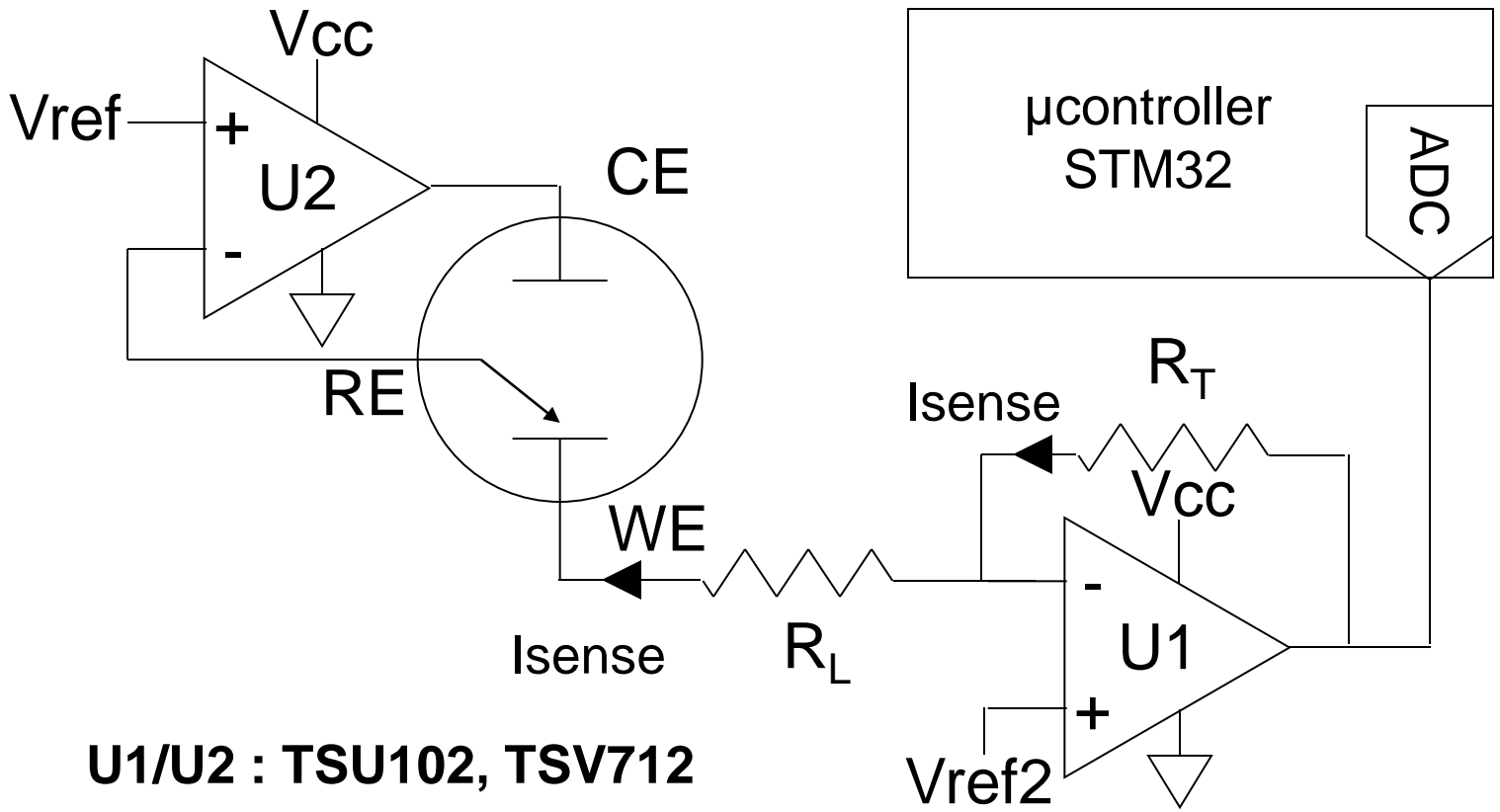
- Sensitivity

- Generally some tens of nA/ppm for toxic gases
- Up to some 100uA for O₂ sensor in air (20.9%)

- Rload

- Recommended load to be seen by the sensor (generally in the range 10Ω~100Ω)

3 electrodes sensors : Potentiostat



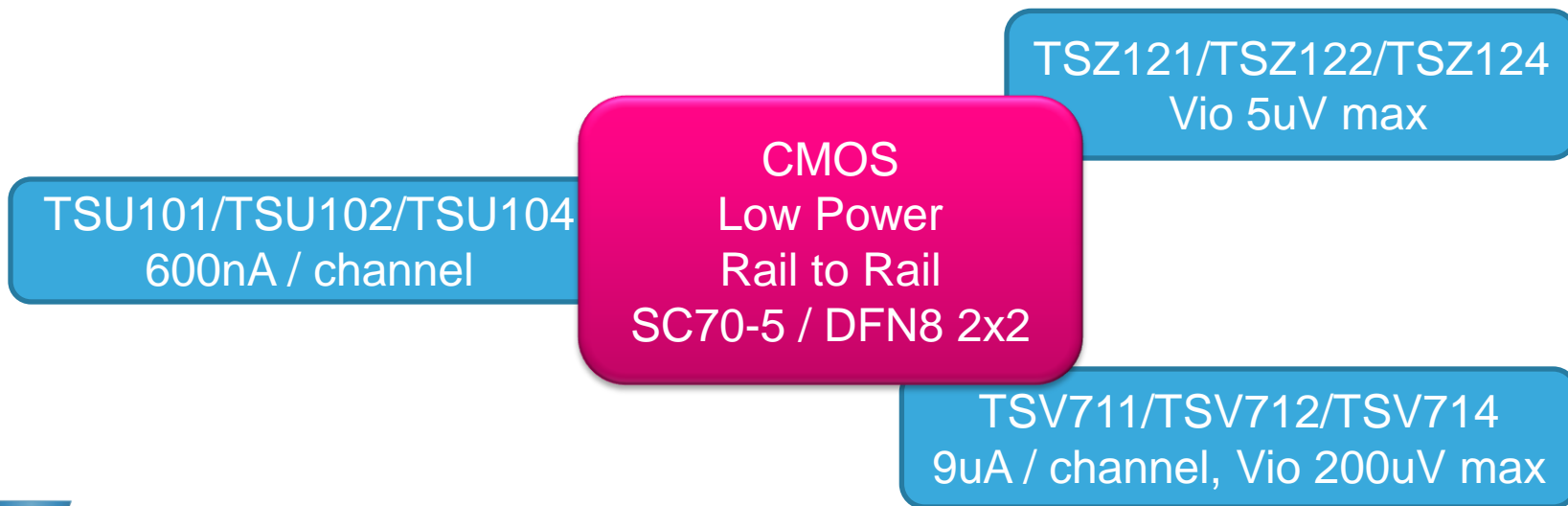
U1/U2 : TSU102, TSV712

Need for ST op-amps !

- Bias the sensor
 - U2 : RE set to Vref without driving current
- Convert the current into voltage (to drive the ADC)
 - U1 : $V_{out} = V_{ref2} + R_T * I_{sense}$

Op-amp key parameters

- Small currents means CMOS device
- Rail to rail op-amps preferred especially for low voltages and sensors that require a biasing different than 0V
- Low consumption (battery powered applications)
- Small package



CO detection example

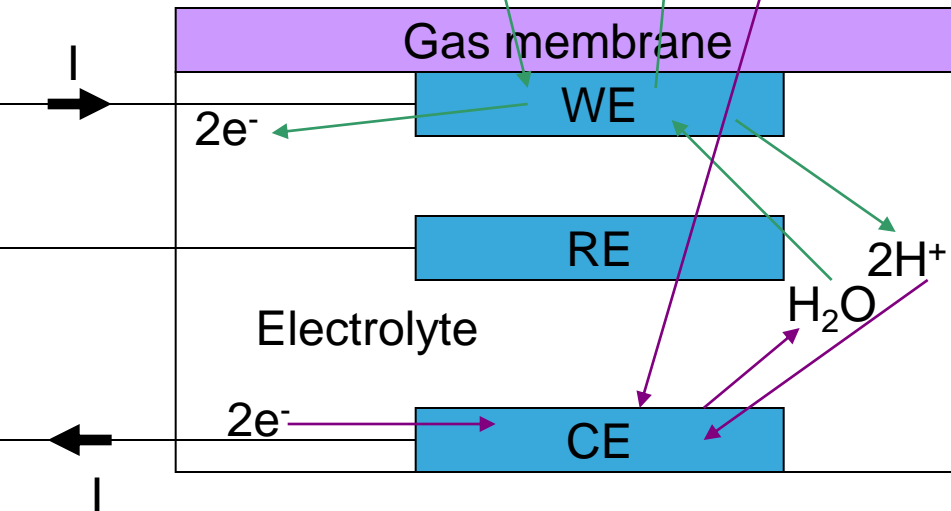
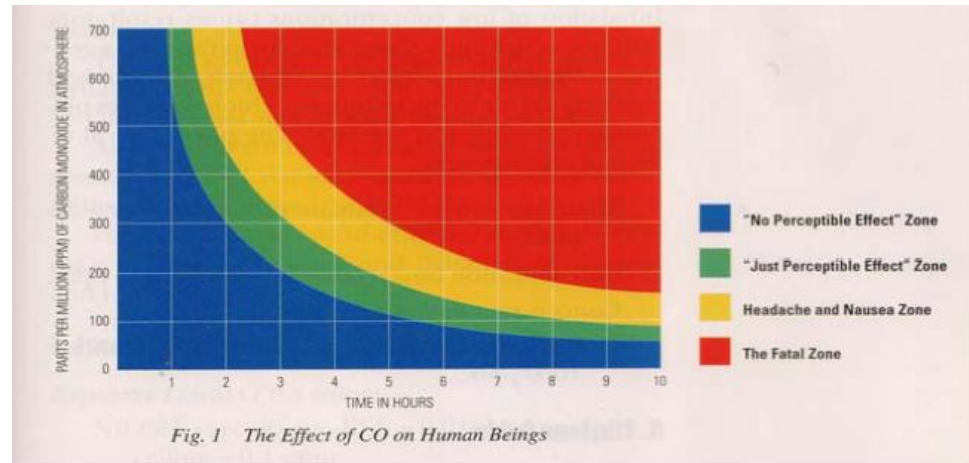
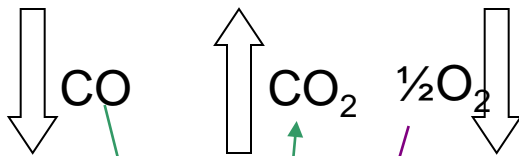


Table 1.1. Comparison of some air quality standards aimed at protection of human health.

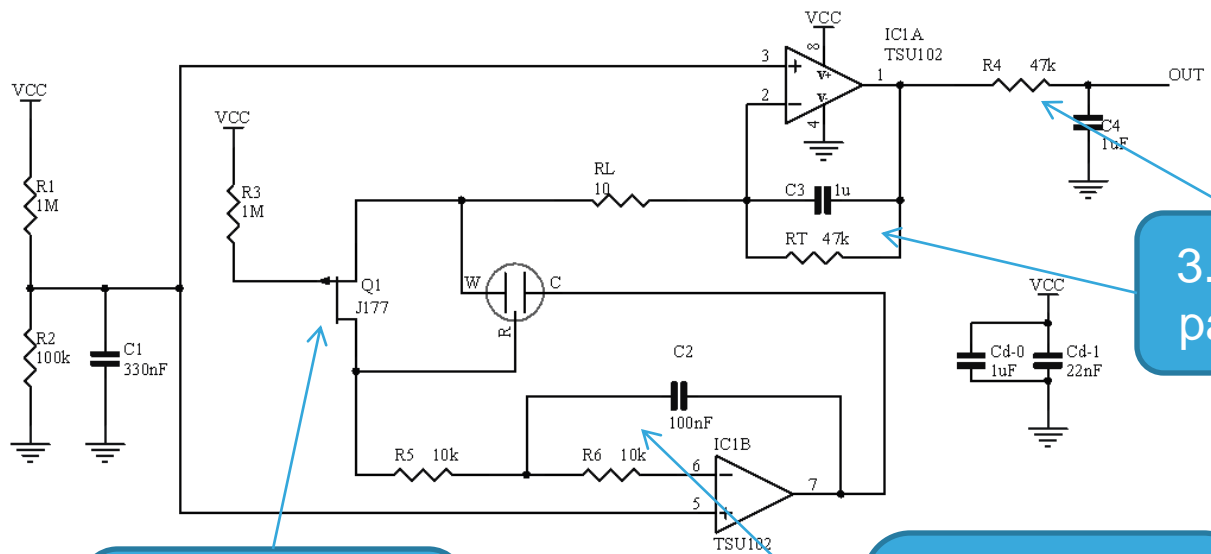
Pollutant (unit)	Averaging time	WHO AQG 2005 [33]	EU 2008/50/EC [35]	NAAQS (US-EPA) [36]
CO (ppm)	1 h	30	—	35
	8 h	10	9	9
NO ₂ (ppb)	1 h	106	106	100
	Annual	21	21	53
O ₃ (ppb)	8 h	50	60	75
SO ₂ (ppb)	10 min	188	—	—
	24 h	8	—	—
	1 h	—	131	75
	8 h	—	47	—

Need to detect 30ppm over a long period of time

From sensor specification to application

Sensitivity	10 ... 30 nA/ppm
Standard Range	0 – 1000 ppm

For $V_{cc}=3.3V$, $V_{icm}=300mV$ (to keep room from saturation)
 Maximum output voltage $0.3+47000*30e-9*1000=1.71V$ (room for over-range)
 1ppm means between 0.47mV and 1.4mV on the output (1 LSB of a 12 bit ADC is 0.8mV)



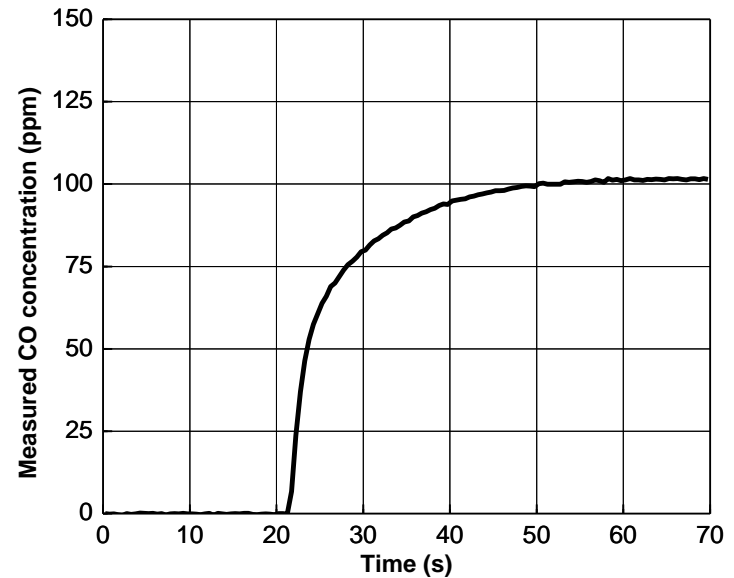
3.4Hz low pass filter

PJFET to keep the sensor biased during power off

Optional compensation network

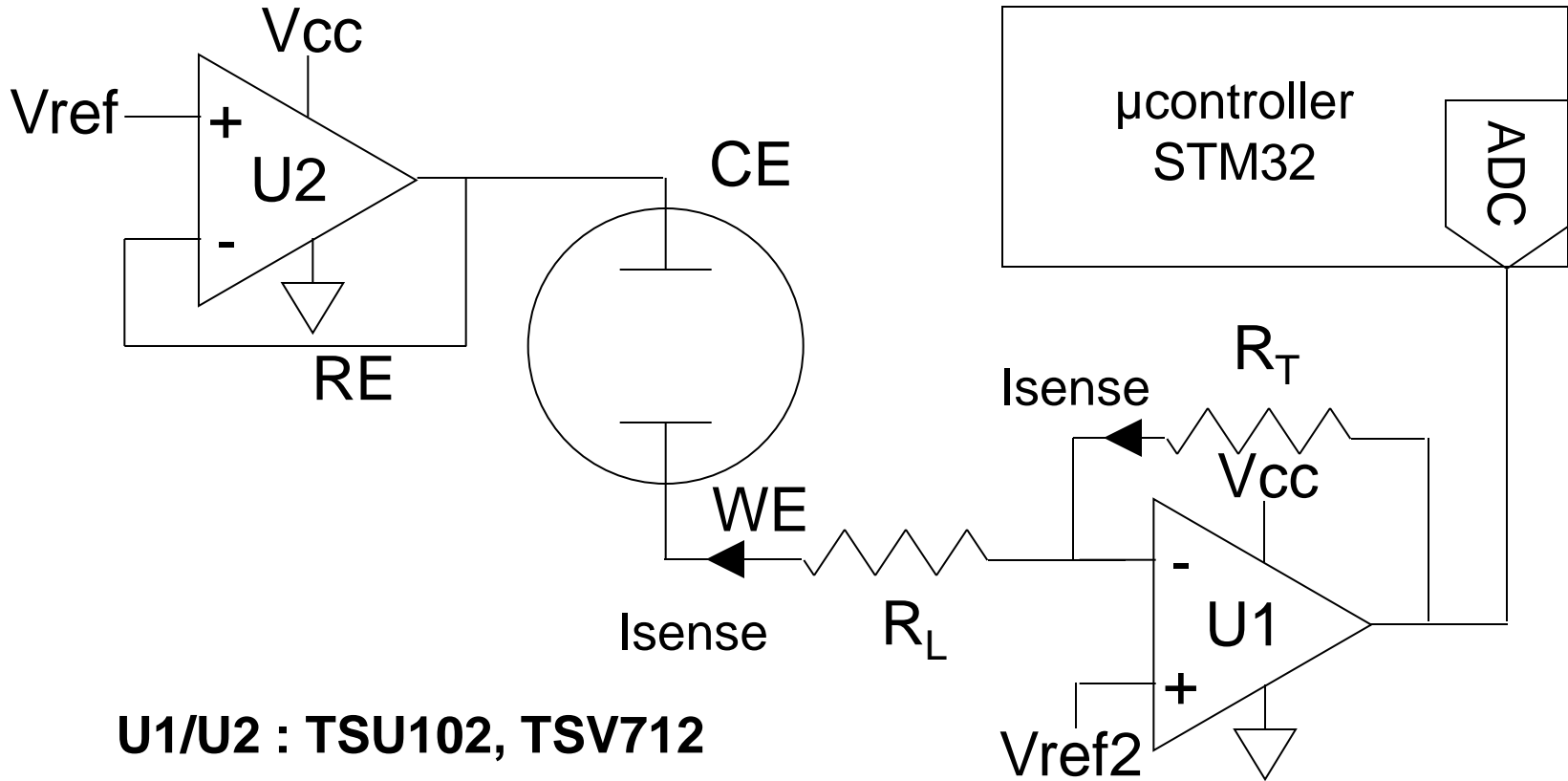
Testing the hardware

- Check the hardware
 - Sensor removed
 - Verify output voltages (shorting RE an CE nodes)
 - With sensor (wait for settling time)
 - Check that there is no saturation
 - Bump test
- Need for calibration
 - Sensor sensitivity (from part to part)
 - Gain, offset (generally two points)



Response to a CO step using TSU102

2 electrodes sensors : Transimpedance



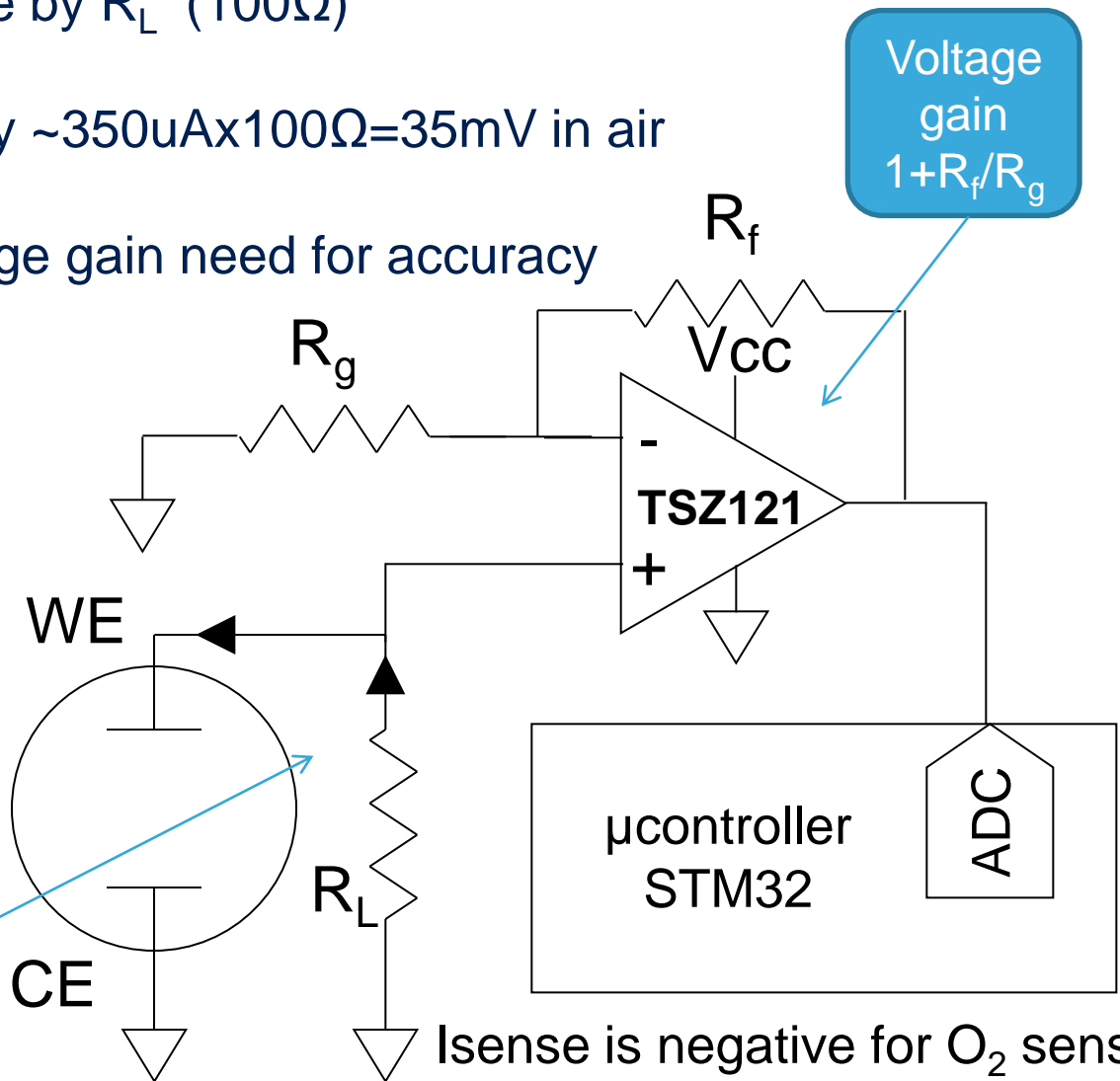
Two electrodes sensors have no RE
 This schematics bias CE at Vref, WE at Vref2,
 and the output reading is $Vref2 + R_T * I_{sense}$

2 electrodes sensors : Galvanic

- I to V conversion done by R_L (100Ω)
- Small signal to amplify $\sim 350\mu A \times 100\Omega = 35mV$ in air
- Op-amp used in voltage gain need for accuracy

TSZ121
High precision amplifier
5uV max
30nV/°C max
29uA typ

I to V conversion
 $I \cdot R_L$



Voltage gain
 $1 + R_f/R_g$

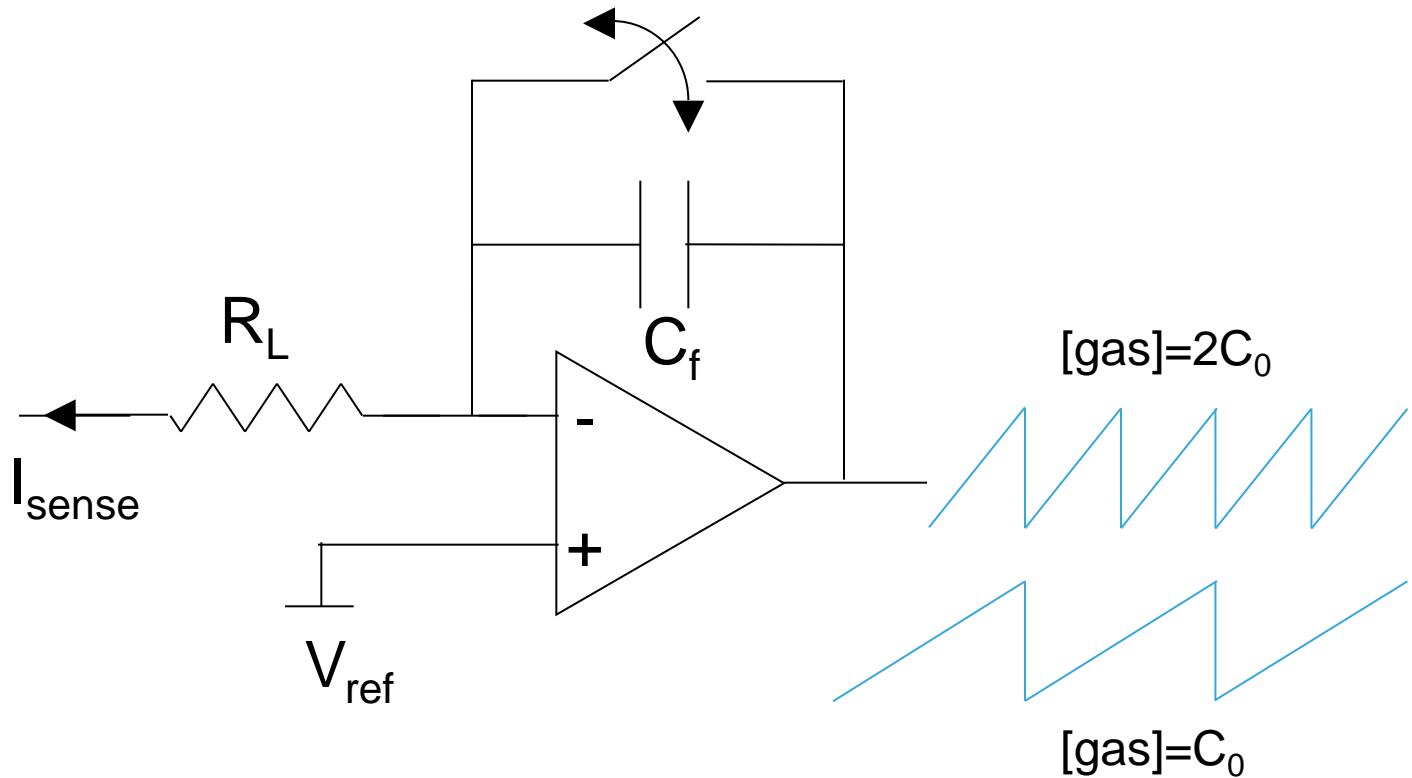
I_{sense} is negative for O_2 sensor

Demo from the lab



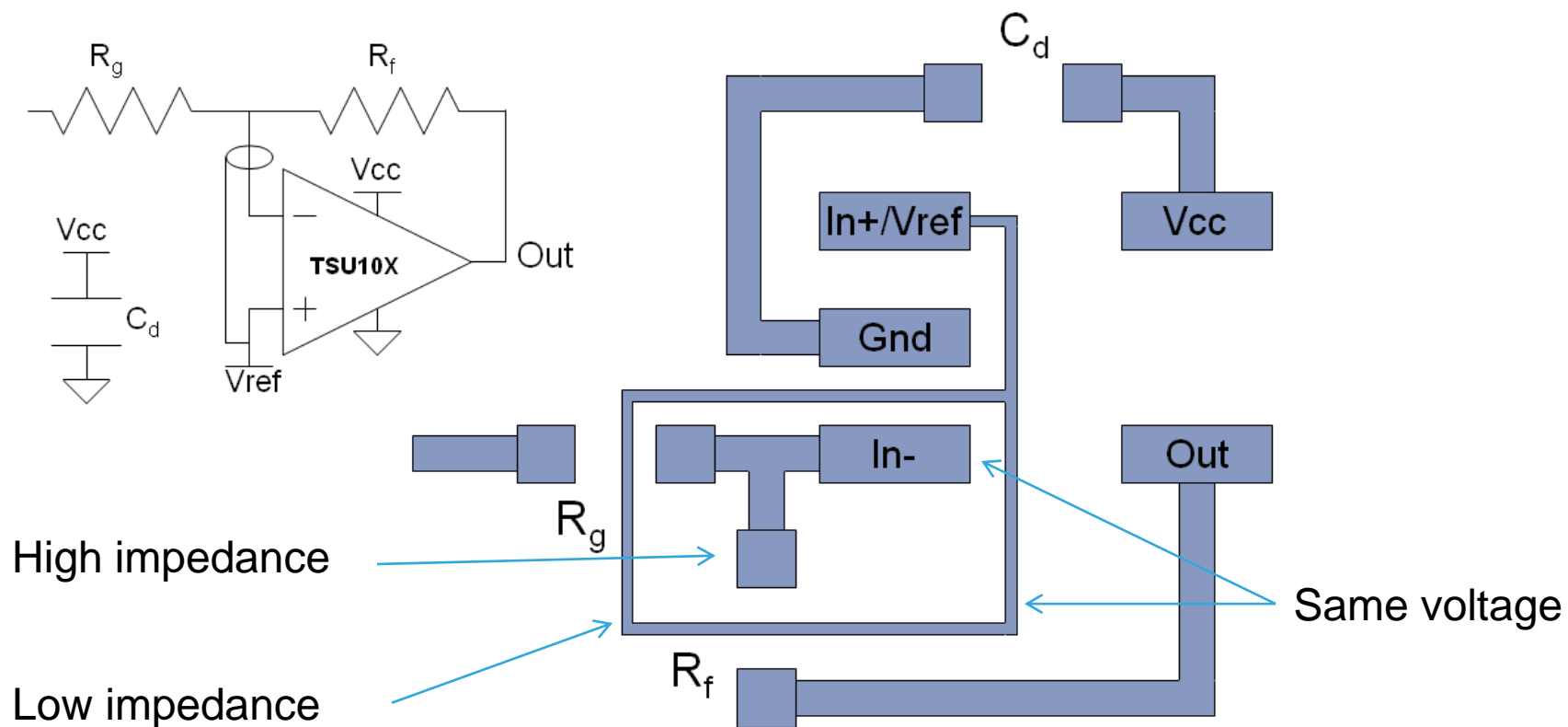
2 electrodes sensors : Integrator

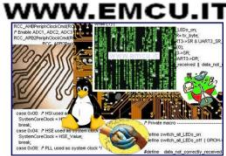
- The number of C_f charges/discharges is proportional to I_{sense}



Other recommendations

- Decoupling capacitors (1uF/22nF close to the IC)
- Guard ring to minimize leakages on high impedance nodes





Conclusion

- Huge and increasing number of products using electrochemical sensors
- Need for one or two op-amps in these applications
- ST has the right right operational amplifiers for these applications
 - TSU102 : nano-power
 - TSZ121 : high precision
 - TSV731 : good compromise between precision and consumption
- We do have additional products making STMicroelectronics your one stop shop for these applications
 - Comparators
 - Analog switches
 - MEMS
 - Microcontrollers
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